

Roll Forming on TOP

Future Trends of Roll Forming,
Design, Optimization, Verification



Seminar &
MAY 22-23 **2007** **User Meeting**

Training May 24-25

dataM

Software +
Engineering

Seminar & User Meeting

MAY 22-23 2007

Training May 24-25

Dear Sir or Madame,

two years ago data M hosted the last user meeting on the occasion of its new COPRA® RF software release which was very well accepted by all participants. The new COPRA® RF 2007 release has now been completed and will be shipped within the next few days.

On this occasion data M Software is organising a roll forming seminar and user meeting on May 22nd and 23rd. In addition to the presentation of our new COPRA® RF 2007 software release on the first afternoon of this event there will be a conference/user meeting on the second day. Both days are dedicated to the decision makers of companies being involved in the roll forming industry (also welded tubes) as well as design- and production engineers.

Roll forming has been changing drastically in the past few years and the variety of roll formed shapes has been increasing as well as the materials being used (eg high strength material). There have also been some interesting developments with regard to the so-called flexible (or CNC-controlled) roll forming - an interesting and cost efficient alternative to press formed parts in the automotive industry.

These and other topics will be covered on May 22nd and 23rd at data M's office and on top of the nearby mount Wendelstein.

Day three and four (May 24th and 25th) is dedicated to an update training for our COPRA® RF users.

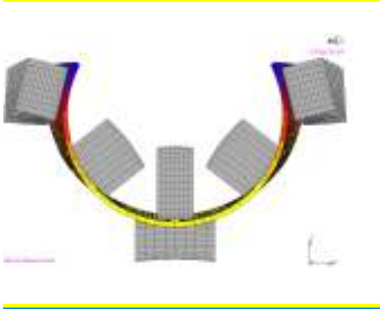
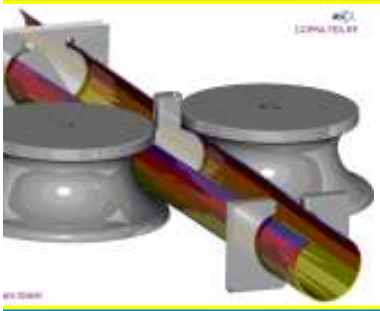
We would be pleased if we could welcome you on this interesting event.

For **REGISTRATION** please visit our web site at:
www.datam.de/go/summit2007

We can also assist you with regard to booking of accommodation (there will be a shuttle service from Munich airport). We kindly invite you to register as soon as possible as the number of places is limited.

With best regards
data M Software + Engineering

Albert Sedlmaier, Managing Director



1st day User Meeting at data M 22nd May 2007

Following topics will be addressed:

- > COPRA® RF 2007:
Presentation of the new release and demonstration of major improvements/changes
- > Future of Roll Forming:
Flexible Roll Forming
(CNC-controlled roll forming)
- > Analysis and optimization of new and existing tool sets:
Roll inspection (COPRA® RollScanner) and Finite Element Analysis
- > Practical examples
- > Open discussion
- > and others...

Target group: decision makers, roll forming technicians, designers

Participation fee: € 150,-
(including beverages, snacks and evening program)

Seminar location: data M office

Registration: 12:00 a.m.

Start: 1:00 p.m.

End: 5:00 p.m.

Evening program: Dinner Cruise on lake Chiemsee

Excursion to the scenic lake Chiemsee which is in 50 km distance to our office. Boat round trip with dinner buffet - and time to relax and discuss with colleagues from industry. There is a bus service which takes you back to your hotel.

Start from data M: 5:30 p.m.

Return to hotel: ca. 22:00 p.m.

2nd day
Roll Forming "Summit" -
on top of Mount Wendelstein
23rd May 2007

With a stunning panoramic view at the bavarian alps and surrounded by fresh mountain air. This seminar will certainly be a special event. Speakers from industry and data M will be talking about their practical experiences with data M's products and services like:

- > Finite element analysis for trouble shooting in roll form design
- > Quality Control of roll forming tools and in-line inspection of profile cross sections
- > Roll tool design from a machine makers point of view
- > Flexible Roll Form Technology
- > Tube Mill Roll Tooling

We are expecting speakers from:
Voest Alpine Division Profilform, Austria
PtU Darmstadt, Germany
Gasparini, Italy
Husman Drehtechnik, Germany
SMS Meer, Germany
Profilmetall, Germany

Target group: decision makers, roll forming technicians, designers

Participation fee: € 180,-
(including lunch, beverages, Snacks, bus trip, cable car and cog railroad)

Seminar location: Mount Wendelstein

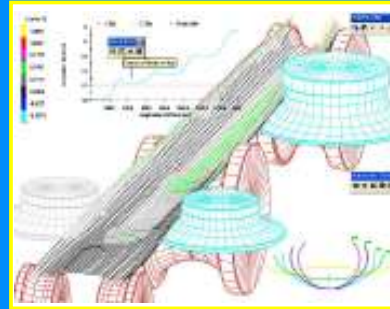
Start from data M office:

8:30 a.m. by bus
9:00 a.m. cable car up to Mount Wendelstein
10:00 a.m. seminar start at summit restaurant
16:00 p.m. Descent by cog railroad
17:30 p.m. (ca.) Arival at data M office

End: 17:30 p.m. (ca.)

About Mount Wendelstein:

Mount Wendelstein (1.724 m) is one of Germany's most scenic mountains. It offers a panoramic view to upper Bavaria.



3rd day

COPRA® RF 2007 update training

24th May 2007

The training I dedicated to users who know about working with COPRA®. We want to teach you how to use the new functionality of COPRA® RF 2007.

- > How to handle multiple projects in COPRA®
- > How to define beads, embossings and stampings
- > How to make use of the COPRA® RF Spreadsheet interface
- > The new, object oriented roll design based on AutoCAD functionality
- > How to use drawing rings and drawing dies
- > How to do an easy and fast definition of a cage forming mill
- > 4- Roll Fin Pass and 5- Roll Weld Pass for the tubemill program
- > How to transfer a complete COPRA® - project into Autodesk Inventor
- > How to import complete passes simply from DXF- files

Target group: COPRA® RF users, design engineers, production managers, interested persons

Participation fee: € 350 per day (including beverages and snacks)

Bring with you: Your Laptop PC with COPRA® RF 2007 already installed

Seminar location: data M office

Start / End: 9:00 a.m. - 15:00 p.m.

4th day

Crash Course COPRA® FEA RF

25th May 2007

Following topics will be addressed:

- > Guide lines for roll design
- > Creation of a simple calculation model
- > Restart of an analysis job (after modifications)
- > How to start with COPRA® FEA RF in practice
- > Strategies to optimize a tool set
- > How to interpret the results

Target group: COPRA® RF users, design engineers, production managers, interested persons

Participation fee: € 350 per day (including beverages and snacks)

Bring with you: : No PC required. The session will be classroom style

Seminar location: data M office

Start / End: 9:00 a.m. - 15:00 p.m.



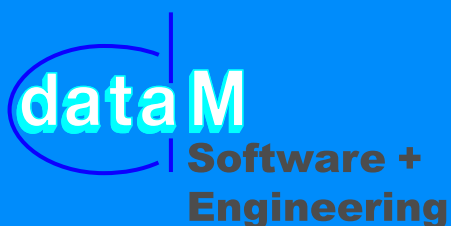
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REGISTRATION: www.datam.de/go/summit2007

We kindly invite you to register as soon as possible as the number of places is limited.



data M office:

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Fax: +49 (0) 80 24 / 6 40 - 300
e-mail: datam@datam.de
<http://www.datam.de>

**COPRA® RollForm Seminar & User Meeting on May 22nd – 23rd 2007
and Update Training on May 24th - 25th 2007
at data M Software and Engineering**

**FAX-Reply
(please return to):
data M Software + Engineering
+49-8024-640-300**

1st day COPRA® User Meeting:

Yes, I am participating at the COPRA® User Meeting on **May 22nd, 2007.
(participation fee € 150,00)**

2nd day Roll Forming "Summit":

Yes, I am participating at the Roll Forming "Summit" on **May 23rd, 2007.
(participation fee € 180,00)**

3rd day COPRA® RollForm 2007 Update Training:

Yes, I am participating at the COPRA® RollForm 2007 Update Training on **May 24th, 2007.
(participation fee € 350,00)**
Please mark: German Session English Session

4th day COPRA® FEA RollForm 2007 Crash Course:

Yes, I am participating at the COPRA® FEA RollForm 2007 Crash Course on **May 25th, 2007.
(participation fee € 350,00)**
Please mark: German Session English Session

No, I am not able to join your seminar. Please keep me informed about your products and future seminar program.

Sender:

Company: _____

Mr./Ms.: _____

Street: _____

Zip/City: _____

Phone: _____

Fax: _____

E-Mail: _____

Internet: _____

VAT Nr (For European Community only): _____

Signature: _____

**Offer is subject of possible changes without prior given notice. Terms of payment: Invoices payable within 7 days before seminar starts. We will send you an invoice after receipt of your written registration. Cancellation of registration is subject of 7 days given written notice. If cancellation is within 7 days prior seminar the complete seminar fee falls due. The number of attendees is limited. We keep the right to cancel the seminar in case of important reasons or too little number of registrations.
For German customers: Prices are subject of VAT**